

5/45

SPLIT

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24535-1 A
<b>Description:</b> Short Step Installation Kit	<b>Part Number:</b>	K591-113
<b>Dwg:</b>	<b>Qty:</b>	4
<b>Ref:</b> D350-591 Rev. F page 17		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	HA	05.10.12	6																																																				
2	PK	<div><div>Pick:</div><table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2171</td><td>Clamp</td><td>B23371</td></tr><tr><td>2</td><td>D2182B035</td><td>Cushion</td><td>B233172</td></tr><tr><td>4</td><td>D2274</td><td>Clamp Pad</td><td>B24066</td></tr><tr><td>1</td><td>D2362-3 ✓</td><td>Support Bracket</td><td>B21871</td></tr><tr><td>1</td><td>D2856-400-720</td><td>Abrasion Strip</td><td>B23617</td></tr><tr><td>2</td><td>AN3-37A ✓</td><td>Bolt</td><td>M13719</td></tr><tr><td>4</td><td>AN4-20A ✓</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A ✓</td><td>Bolt</td><td>M15387</td></tr><tr><td>4</td><td>AN960JD10 ✓</td><td>Washer</td><td>M17634</td></tr><tr><td>6</td><td>AN960JD416 ✓</td><td>Washer</td><td>M18136</td></tr><tr><td>2</td><td>MS21042L3 ✓</td><td>Nut (or -3)</td><td>M17652</td></tr><tr><td>5</td><td>MS21042L4 ✓</td><td>Nut (or -4)</td><td>M17492</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	2	D2171	Clamp	B23371	2	D2182B035	Cushion	B233172	4	D2274	Clamp Pad	B24066	1	D2362-3 ✓	Support Bracket	B21871	1	D2856-400-720	Abrasion Strip	B23617	2	AN3-37A ✓	Bolt	M13719	4	AN4-20A ✓	Bolt	M12082	1	AN4-22A ✓	Bolt	M15387	4	AN960JD10 ✓	Washer	M17634	6	AN960JD416 ✓	Washer	M18136	2	MS21042L3 ✓	Nut (or -3)	M17652	5	MS21042L4 ✓	Nut (or -4)	M17492			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	AL	05-10-28	4																																																				
4	ST	Identify and Stock	CL	05/10/28	4																																																				
5	AC	Cost / part 51.81	546	05-11-01	4																																																				
6	DC	Close W/O 51.81 Inspect Level 21	HA	05/10/31	4																																																				

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	

**RELEASED**  
 11/01/11.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/10/31

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 11, 2005  
11:50 am

Work Order No : 0024535  
Project Name : K591-113  
Project For : WK545  
Work Order Type : Main  
Main WO Number :  
House Part Number : K591-113  
Description : Short Step Instln Kit  
Manufactured : Yes  
Amount Req'd : 6  
Amount Done : 0  
Start Date : 10-11-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

2000